



CAPACITY	
NOMINAL CAPACITY FL. OZS.	TOL. FL. OZS.
7.000	±.125
11.000	±.172
12.000	±.188
16.000	±.250
22.000	±.250
24.000	±.250
32.000	±.328
40.000	±.400
64.000	±.500

WEIGHT	
SPECIFIED WEIGHT OUNCES	TOL. OZS.
UNDER 6.000	±.250
6.000 - 9.000	±.313
9.000 - 12.000	±.375
12.000 - 17.000	+.500 -.375
17.000 - 22.000	+.625 -.438
22.000 - 28.000	+.750 -.500
28.000 AND OVER	+1.000 -.625

A = HEIGHT	
HEIGHT INCHES	TOL. IN' S
UNDER 8.000	±.047
8.000 - 10.000	±.063
10.000 - 12.000	±.078
12.000 AND OVER	±.094

B = DIAMETER		
DIAMETER INCHES	TOL. IN' S	ELLIPTICITY MAX.
2.000 - 2.375	+.047 -.031	.059
2.375 - 2.750	+.063 -.047	.082
2.750 - 3.625	±.063	.094
3.625 - 4.125	+.078 -.063	.105
4.125 AND OVER	±.078	.117

1. THE TOLERANCES SHOWN ARE REQUIRED FOR GOOD BOTTLING LINE PERFORMANCE AND ARE ALSO NEEDED TO COMPENSATE FOR UNAVOIDABLE VARIATIONS INHERENT IN MOLD CONSTRUCTION AND IN GLASS MANUFACTURING PROCESSES SUCH AS:  
 A. NORMAL VARIATIONS IN MOLD CAVITIES.  
 B. NORMAL AND UNEQUAL WEAR OF MOLD EQUIPMENT.  
 C. SHRINKAGE AND DEFORMATIONS.
2. THESE TOLERANCES ARE BASED ON THE INDIVIDUAL GLASS MANUFACTURER'S IDEAL SPECIFICATIONS FOR THE PARTICULAR CONTAINER IN QUESTION.
3. THE CAPACITY SPECIFICATION IS THE PRIMARY SPECIFICATION AND SHOULD BE HELD AS NEAR THE STATED IDEAL AS POSSIBLE.
4. EXCEPT WHERE OTHERWISE INDICATED SPECIFICATION GROUPINGS ARE "TO BUT NOT INCLUDING".
5. FINISH AND CONTAINER SHOWN ARE FOR ILLUSTRATION PURPOSES ONLY.

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