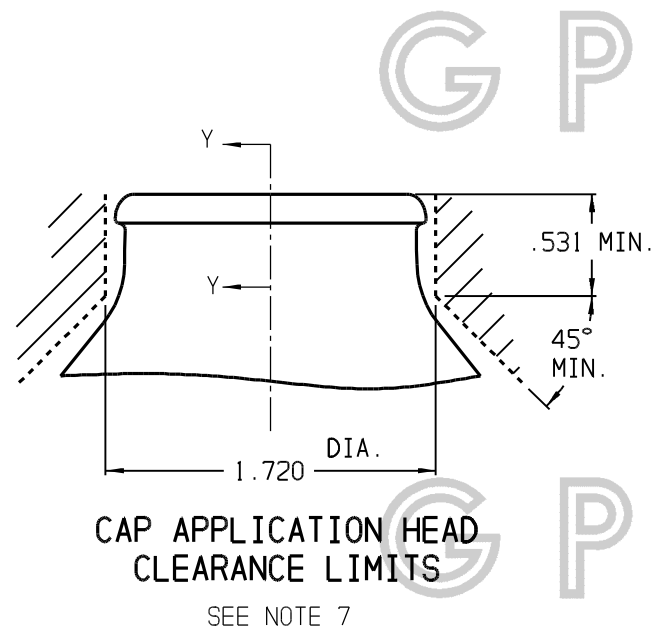


SECTION Y-Y



1. PROPER APPLICATION AND FUNCTION OF CLOSURE REQUIRES THAT VARIATIONS IN THE OTHER DIAMETERS OF THE LOCKING RING SHOULD FOLLOW UNIFORMLY THOSE OF 'A' SUBJECT TO SUCH VARIATIONS AS NORMAL MANUFACTURING CONDITIONS REQUIRE. THIS ALSO APPLIES TO THE LOCKING RING PROFILE ILLUSTRATED WHICH IS CONSIDERED IDEAL.
2. FUNCTION AND OPERATION OF CAP CRIMPING HEAD REQUIRES THAT TOP OF FINISH NOT TO BE OUT OF PARALLEL WITH BASE OF BOTTLE IN EXCESS OF .025.
3. PROPER FUNCTION OF FINISH REQUIRES THAT IT BE SMOOTH AND FREE OF PRESSUPS AND THAT SEALING SURFACE BE FREE OF ANY IRREGULARITIES WHICH WOULD PREVENT A SATISFACTORY SEAL FROM BEING MADE.
4. THE 'C' DIMENSION IS MEASURED FROM THE TOP PLANE OF THE SEALING SURFACE.
5. SINK OR SADDLE OF THE TOP OF FINISH NOT TO EXCEED .015 WITHIN 180° SEGMENT.
6. .062 MAX. PER SIDE OUT OF PERPENDICULAR WITH BASE OF BOTTLE OR .125 MAX. TOTAL.
7. CONTOUR BELOW HORIZONTAL NECK PARTING LINE IS OPTIONAL. INFORMATION RELATING TO PRACTICAL LIMITS OF THE EXTENSION OF THE PULL RING OF THE CLOSURE USED WITH THIS GLASS FINISH MAY BE OBTAINED FROM THE CLOSURE MANUFACTURER.

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GLASS FINISH NUMBER 710		GPI DWG. NO.	
42mm GLASS FINISH COMPATABLE WITH RIP CAP® CLOSURE		7102	