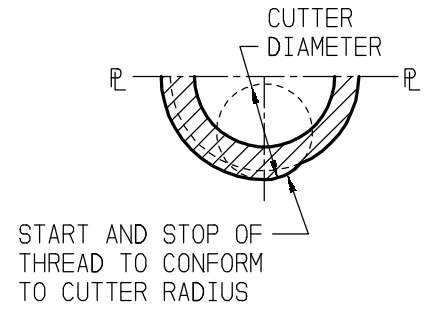
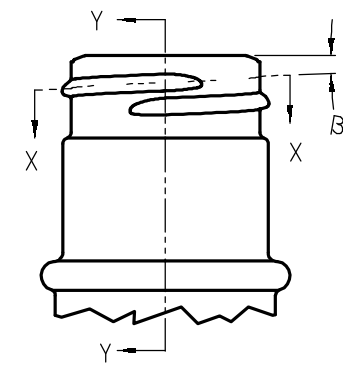
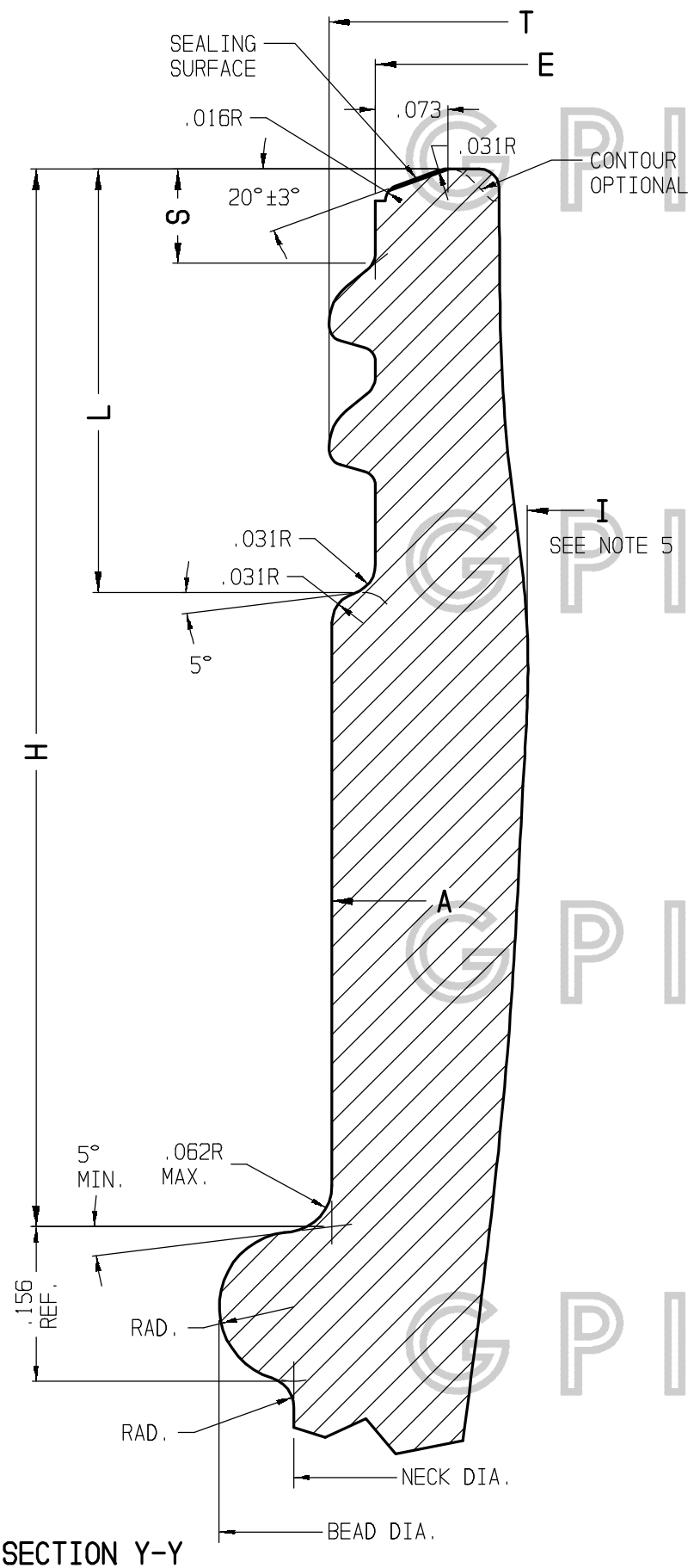
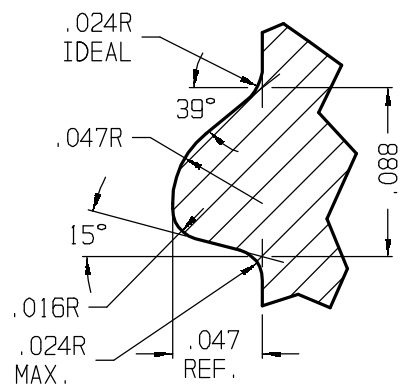


SIZE	T	E	S	H	I MIN.	L	A MAX.	B	CUT. DIA.	T.P.I.
28	1.076 ^{+.012} _{-.013}	0.982 ^{+.012} _{-.013}	0.095 ±.010	1.067 ^{+.008} _{-.007}	0.680	0.427 ^{+.008} _{-.007}	1.078	2° 13'	0.500	8



SECTION X-X

START AND STOP OF
THREAD TO CONFORM
TO CUTTER RADIUS



8 T.P.I.
THREAD CROSS SECTION

GPI

GPI

GPI

GPI

GPI

GPI

- 'H' DIMENSION REPRESENTS DISTANCE FROM TOP OF FINISH DOWN TO POINT WHERE LINE TANGENT TO 'A' DIAMETER INTERSECTS TOP OF BEAD. WHEN FINISH IS MADE WITHOUT BEAD, 'H' DIMENSION IS MEASURED TO SHOULDER AND ITS PLUS TOLERANCE IS INCREASED BY .015.
- B = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.
- TANGENT $B = \frac{\text{PITCH}}{\pi (\text{MEAN BETWEEN MEAN 'T' AND MEAN 'E'})}$
- A MINIMUM OF ONE TURN OF THREAD SHOULD BE MAINTAINED, WITH FULL PROJECTION EXCEPT WHEN DEPRESSED OR INTERRUPTED AT MOLD SEAMS. REFER TO GLASS FINISH NO. 405 FOR DEPRESSED THREAD DETAIL.
- 'I' DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.
- THIS FINISH TO BE MADE SMOOTH TOP CONSTRUCTION.

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GLASS FINISH NUMBER 423		GPI DWG. NO.	
CONTINUOUS THREAD FINISH FOR POLYPROPYLENE LINERLESS CLOSURE		4236	