



SIZE	T	
	IDEAL (SEE NOTE 1)	TOL. (SEE NOTE 2)
54	2.090	±.020
57	2.221	±.020
61	2.378	±.020
63	2.461	±.020
66	2.569	±.020
68	2.648	±.020
70	2.736	±.020
72	2.808	±.020
77	3.022	±.020

- BEST SEALING RESULTS ARE OBTAINED WHEN GLASS FINISH IS ROUND AND TO THE DIAMETER SHOWN IN COLUMN HEADED "IDEAL"
- THE SEALING SURFACE SHOULD BE AS LITTLE OUT-OF-ROUND AS POSSIBLE. THE "T" DIMENSION TOLERANCE COLUMN LIMITS OUT-OF-ROUNDNESS. THE AVERAGE OF FOUR MEASUREMENTS, INCLUDING THE MAXIMUM AND MINIMUM EXTREMES, SHOULD BE AS CLOSE AS POSSIBLE TO DIMENSIONS SHOWN IN THE COLUMN HEADED "IDEAL".
- THIS FINISH IS USED WITH EITHER SIDE-SEAL OR TOP-SEAL TYPES OF VACUUM CLOSURES, AND THE PROPER FUNCTION OF CLOSURES REQUIRES THAT CONTOUR OF FINISH FALL WITHIN LIMITING OUTLINE SHOWN FOR A DISTANCE OF .180 INCHES FROM TOP SURFACE, AND THAT THE SEALING SURFACE BE FREE FROM IRREGULARITIES WHICH WOULD PREVENT A VACUUM SEAL BEING MADE SUCH AS CRIZZLES, CHECKS, PRESS-UPS, MOLD MARKS, ETC.
- HORIZONTAL MOLD MATCH SHOULD BE SO MADE AS NOT TO INTERFERE WITH SLEEVING ON OF SIDE-SEAL CAP AND SHOULD PROVIDE A SMOOTH TOP SURFACE TO AVOID FRACTURING INSIDE ENAMEL COATING OF CLOSURE.

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GLASS FINISH NUMBER 3750		GPI DWG. NO.	
BEAD FINISH FOR JARS WITHOUT SHOULDERS		37512	