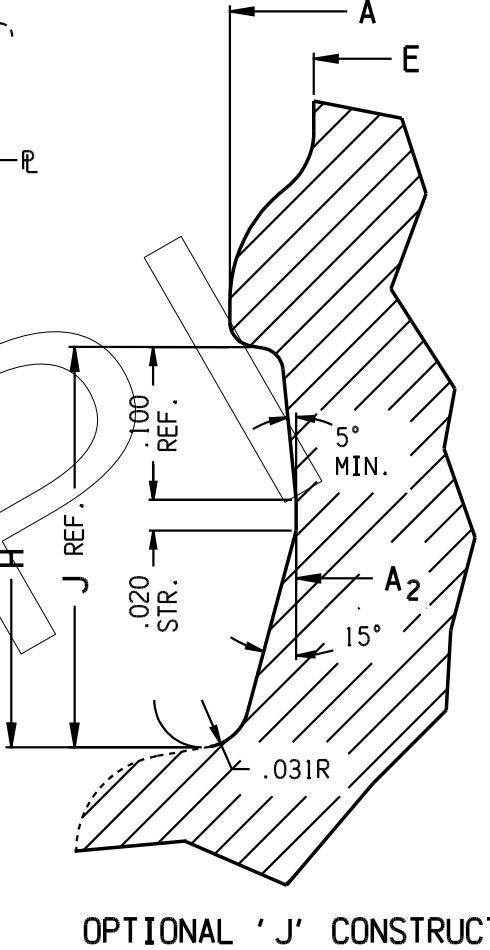
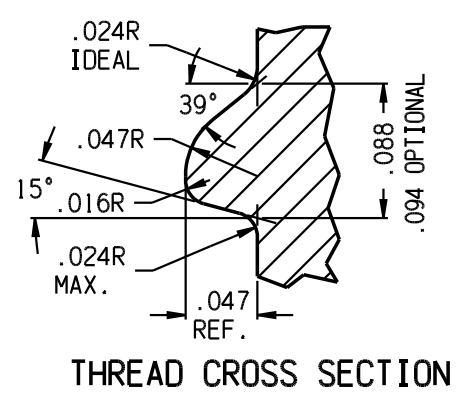
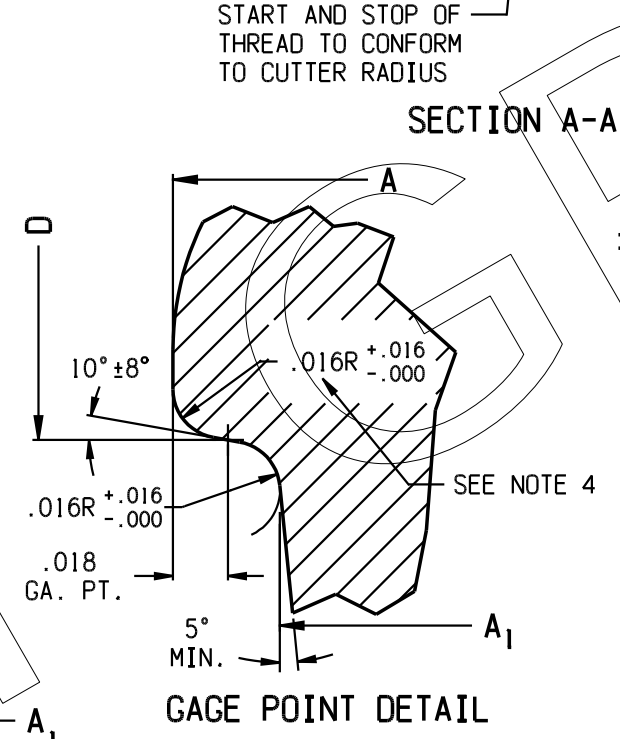
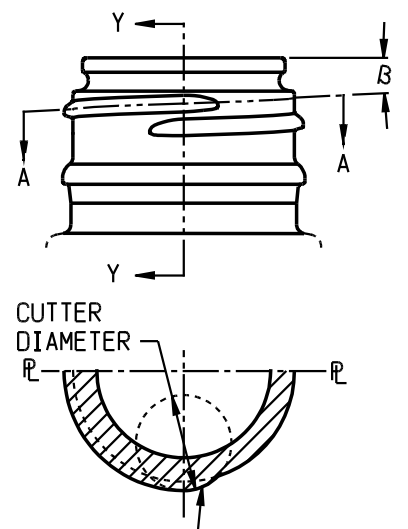


SIZE	T	E	A	A ₁	A ₂	S	B MIN.	N	G	D	W CONSTR.	H MIN.	Z	I MIN.	B	CUT. DIA.	T.P.I.
33	1.253 ^{+.012} _{-.013}	1.159 ^{+.012} _{-.013}	1.269 ^{+.012} _{-.013}	1.199 ^{+.012} _{-.013}	1.182 ^{+.012} _{-.013}	0.195 ^{+.008} _{-.007}	1.438	1.059 ^{+.012} _{-.013}	0.191	0.661 ^{+.008} _{-.007}	0.115	0.913	0.047	0.770	1° 53'	0.500	8



1. THIS FINISH TO BE SMOOTH TOP CONSTRUCTION.
2. THREAD START TO BE ON CENTER LINE. A MINIMUM OF ONE TURN OF FULL THREAD PROJECTION SHOULD BE MAINTAINED, EXCEPT WHERE DEPRESSED ON SEAMS. REFER TO G.P.I. GLASS FINISH NO. 405 FOR DEPRESSED THREAD.
3. 'I' DIMENSION IS MEASURED THROUGH FULL LENGTH OF FINISH.
4. RADIUS TO BE SHARP AS POSSIBLE.
5. 'D' DIMENSION SHOULD BE MEASURED FROM TOP OF FINISH DOWN TO A GAGE POINT IN FROM 'A' DIAMETER.
6. VARIATIONS IN THE 'A' DIAMETER SHOULD FOLLOW THOSE OF THE 'A₁' DIAMETER IN DIRECTION AND MAGNITUDE SUBJECT TO NORMAL MANUFACTURING CONDITIONS, INCLUDING THE 'A' PROFILE ILLUSTRATED.
7. B = HELIX ANGLE OR ANGLE OF FIXTURE TO CUTTER.
8. $TANGENT\ B = \frac{PITCH}{\pi\ (MEAN\ BETWEEN\ MEAN\ 'T'\ AND\ MEAN\ 'E')}$

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Edward A. Grant CHAIRMAN	PRINTED AND DISTRIBUTED AS A VOLUNTARY STANDARD BY GLASS PACKAGING INSTITUTE COMMITTEE ON DESIGN AND SPECIFICATIONS	APPROVED FOR PUBLICATION 3-19-03	SUPERSEDES DWG. NO. 3603
Karl A. Reisig SECRETARY	GLASS FINISH NUMBER 360	GPI DWG. NO.	
COMBINATION SNAP CAP AND CONTINUOUS THREAD TAMPER EVIDENT CLOSURE FINISH			360-04