



SIZE	NECK DIA.	Т	Е	С	Н	S
28	1.000	1.109 +.013	0.999+.013	0.673±.014	0.500	0.188
30	1.063	1.172 +.013	1.062+.013	0.673±.014	0.500	0.188
30-A	1.063	1.172 +.013	1.062+.013	0.736±.014	0.500	0.188
32	1.125	1.219 ±.020	1.125±.020	0.736±.014	0.563	0.203

- 1. 'C' DIMENSION CONTROLS CORK FIT AND IS MEASURED .188 DOWN FROM TOP OF FINISH. IT IS DESIRABLE FOR GOOD CORK FIT TO CONTROL OPENING BELOW THIS POINT TO BE EQUAL TO OR SLIGHTLY GREATER THAN THE SMALLEST OPENING ABOVE.
- 2. 'I' DIMENSION OR THROAT OPENING MEASURED THROUGH FULL LENGTH OF GLASS FINISH DEPENDS UPON TYPE AND SIZE OF FILLING TUBES EMPLOYED.

.070R±.008	C SEE NOTE 1054R +.008007
S .039R±.008 T 35° 25°	SEAL ING SURFACE
.039R±.008	I SEE NOTE 2  NECK DIA.

SECTION Y-Y

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	CORK REFERENCE TABLE							
SIZE	CORK NUMBER	CORK MEAN DIA.	INSERTED CORK LENGTH					
28	#8 STRAIGHT	0.875	1.500 TO 2.000					
30	#8 STRAIGHT	0.875	1.500 TO 2.000					
30-A	#9 STRAIGHT	0.938	1.500 TO 2.000					
32	#9 STRAIGHT	0.938	1.500 TO 2.000					

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COMMITTEE ON DESIGN AND SPECIFICATIONS

GLASS FINISH NUMBER 3110

GPI DWG. NO.

GPI DWG. NO.

SAUTERNE OR COGNAC GLASS FINISH

31109