



ENLARGED SECTION Y-Y

OPTIONAL SEALING BEAD

SIZE	T	O MIN.	D	J IDEAL	R1 MAX.	R2 MAX.	MIN. I	
							AEROSOL	PUMP
13	0.517 ^{+0.008} / _{-.007}	0.021	0.154 ± 0.008	0.042	0.020	0.020	0.270	0.310
15	0.597 ^{+0.008} / _{-.007}	0.042	0.141 ± 0.008	0.042	0.046	0.031	0.300	0.330
18	0.656 ^{+0.008} / _{-.007}	0.047	0.141 ± 0.008	0.070	0.046	0.031	0.300	0.330
20	0.777 ^{+0.008} / _{-.007}	0.052	0.141 ± 0.008	0.086	0.046	0.031	0.406	0.406

1. SEALING EQUIPMENT LIMITS CONTOUR OF SHOULDER OF BOTTLES AS INDICATED BY BROKEN LINES ON AEROSOL CONTAINERS ONLY.
2. 'I' DIMENSION IS MEASURED THROUGH FINISH AND NECK OF BOTTLE.
3. THE INNER LIP CONTOUR IS SUBJECT TO NORMAL MANUFACTURING VARIATIONS.
4. WHEN CONTAINERS ARE PVC COATED, THE DIAMETER OVER 'T' DIMENSION INCLUDING RESIDUE NOT TO EXCEED MAX. 'T' PLUS .005.
5. 'J' DIMENSION SHOWN AS IDEAL MAY VARY WITH 'I' DIMENSION.
6. 15° MAX. ANGLE DOES NOT APPLY WHEN RADII BELOW 'D' ARE TANGENT.
7. IT IS THE RESPONSIBILITY OF THE GLASS CONTAINER PURCHASER TO CONSULT WITH ITS CLOSURE AND CONTAINER SUPPLIERS TO DETERMINE THE APPROPRIATE PRESSURE LIMITS FOR THE COMBINATION OF THE CONTAINER, ITS FINISH, AND THE CLOSURE CHOSEN, WHEN THE CONTAINER WILL BE SUBJECTED TO PRESSURE OR USED FOR CONTENTS UNDER PRESSURE.

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AEROSOL OR PUMP GLASS FINISH			